

Webinar: New Data Center Test Requirements

Thank you for joining us. We will begin shortly

NOTE: This presentation includes Q&A. We will be taking questions during the presentation with answers at the end using the questions section of your control panel.



Agenda

- Welcome and Introductions
 - Lindsay Welch, TRS-RenTelco Marketing Manger
- TRS-RenTelco: Test & Measurement Solutions
 - Micah Hurd, Product Manager
- VIAVI: New Data Center Test Requirements
 - Neven Jambresic, Regional PLM - Fiber Optic Test
- Q&A – Joint TRS and VIAVI

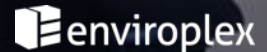
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Agenda



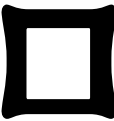
New Architecture, Network Segments, New Connectivity



Inspection and Cleaning



Tier 1 Fiber Certification



Tier 2 Fiber Certification and OTDR



Test Automation

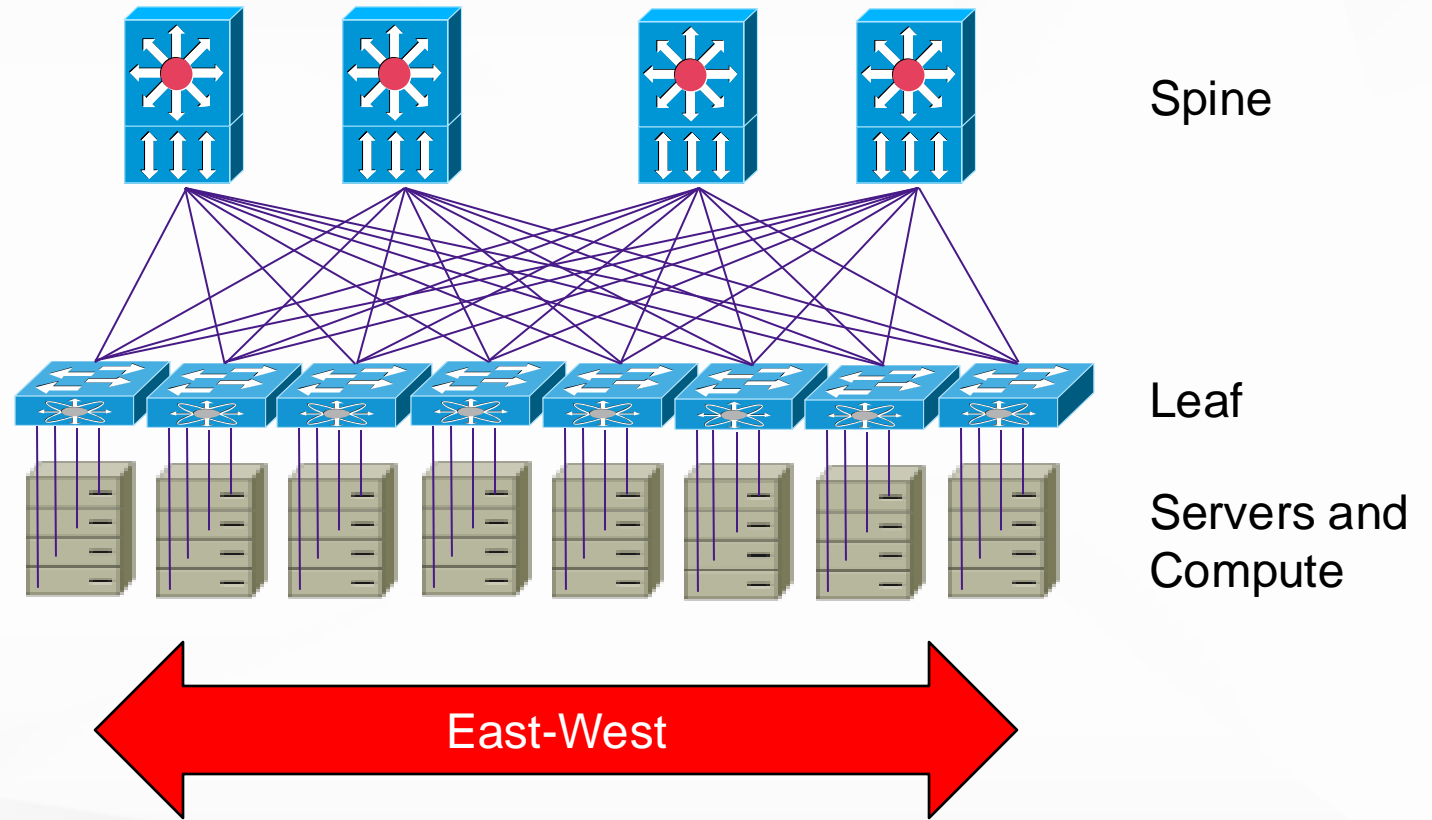


Summary

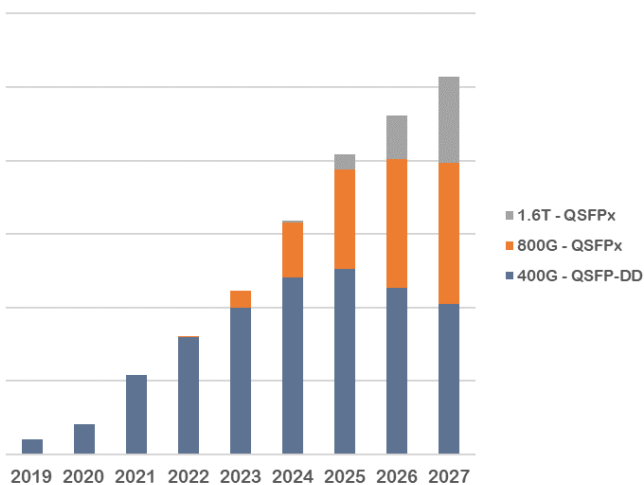
Supercomputer Architecture and Connectivity

Driven by AI / ML Requirements

- Leaf / Spine Fabrics
- East-West Traffic
- Shuffle Architecture
- Multi-Fiber Connectivity
- New Connector Types
- High Density Panels
- Hybrid Links

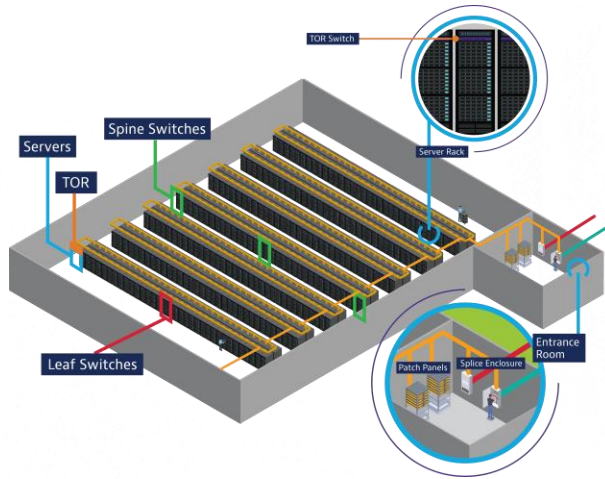


Datacom 400GbE+ Modules Forecast by Year

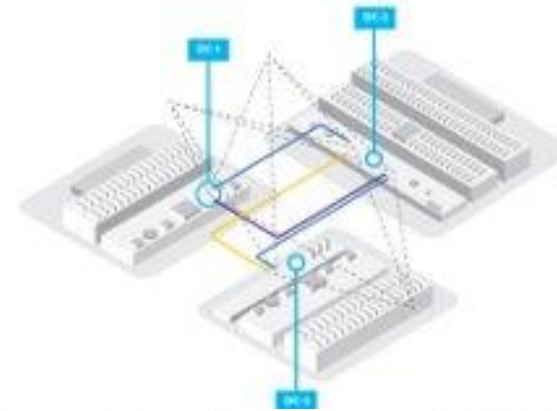


Network Segments

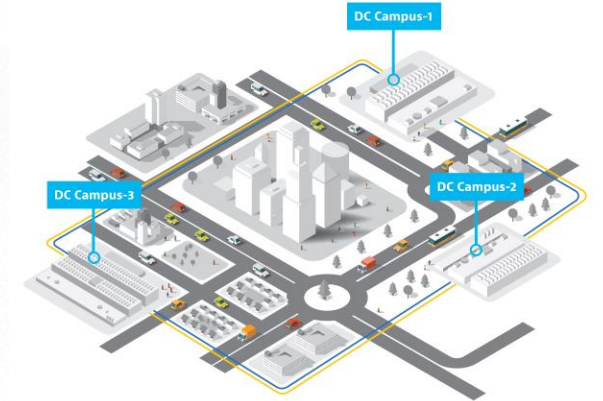
Data Center Fiber Network Segments



Inside Plant
Inside Data Centre



Outside Plant Campus
Data Center Interconnect



Outside Plant Metro/Long-Haul
Data Center Interconnect

Tier 1 (Loss, length, polarity)	☑	☑	
ORL (Bi-Directional)		☑	☑
Tier 2 OTDR (Bi-Directional)		☑	☑
Dispersion Testing (CD/PMD)			☑
Connector End Face Inspection	☑	☑	☑

Challenges

Build Faster and More



Quality
Infrastructure

- No compromise of quality over deployment speed
- Guarantee it is built per the specs
- Limit « human factors »



Efficient
Processes

- Continuously optimize workflow and streamline processes
- Develop best practices
- Guarantee the MOP and specs are consistently followed



Operational
Intelligence

- Control jobs status from start to completion
- Project administration (costs, assets, teams, vendors...)
- Gather, analyse and validate high volume of data



Inspection & Cleaning

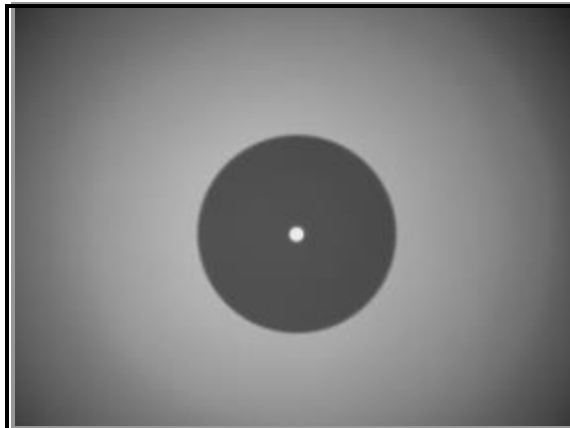
Single Fiber vs. Multi-Fiber Connectors

SINGLE FIBER CONNECTORS

Simplex

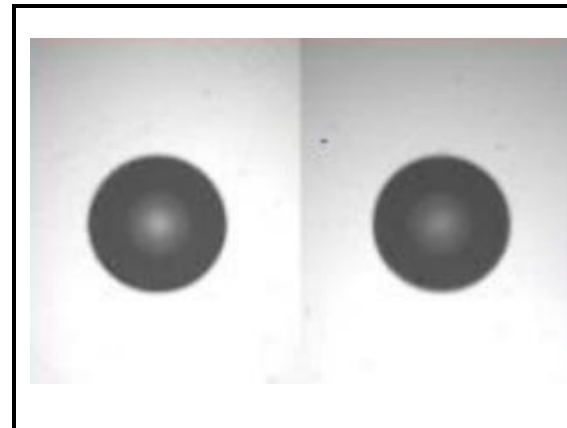
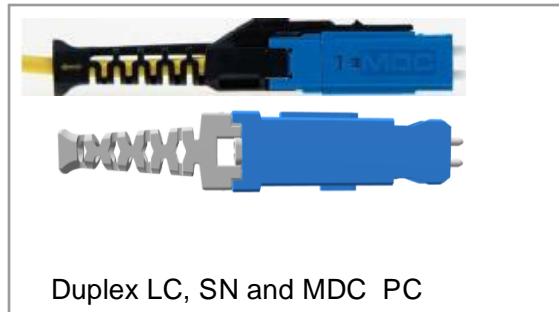


- ▶ White ceramic ferrule
- ▶ One fiber per connector



- Common types: LC and SC

Duplex



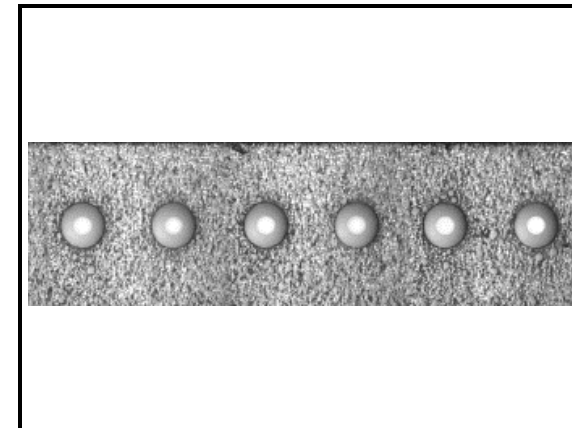
- Common types: Duplex LC, SN and MDC
- Trending: Very Small Form Factor (VSFF) connectors – SN and MDC

MULTI-FIBER CONNECTORS

Multi-Terminus (MT/TMT) Ferrule



- ▶ Polymer ferrule
- ▶ Multiple fibers in linear array



- Common types include MPO, MTP®, and MMC/SN-MT

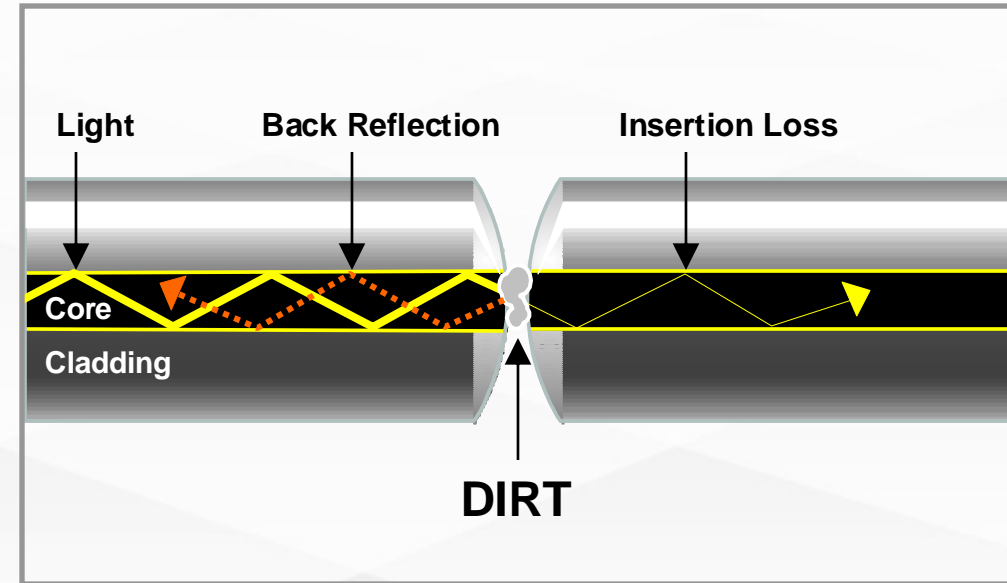
What Makes a BAD Fiber Connection?

Today's connector design and production techniques have eliminated most of the challenges to achieving **Core Alignment** and **Physical Contact**.

REMAINING CHALLENGE

MAINTAINING A **PRISTINE END-FACE**

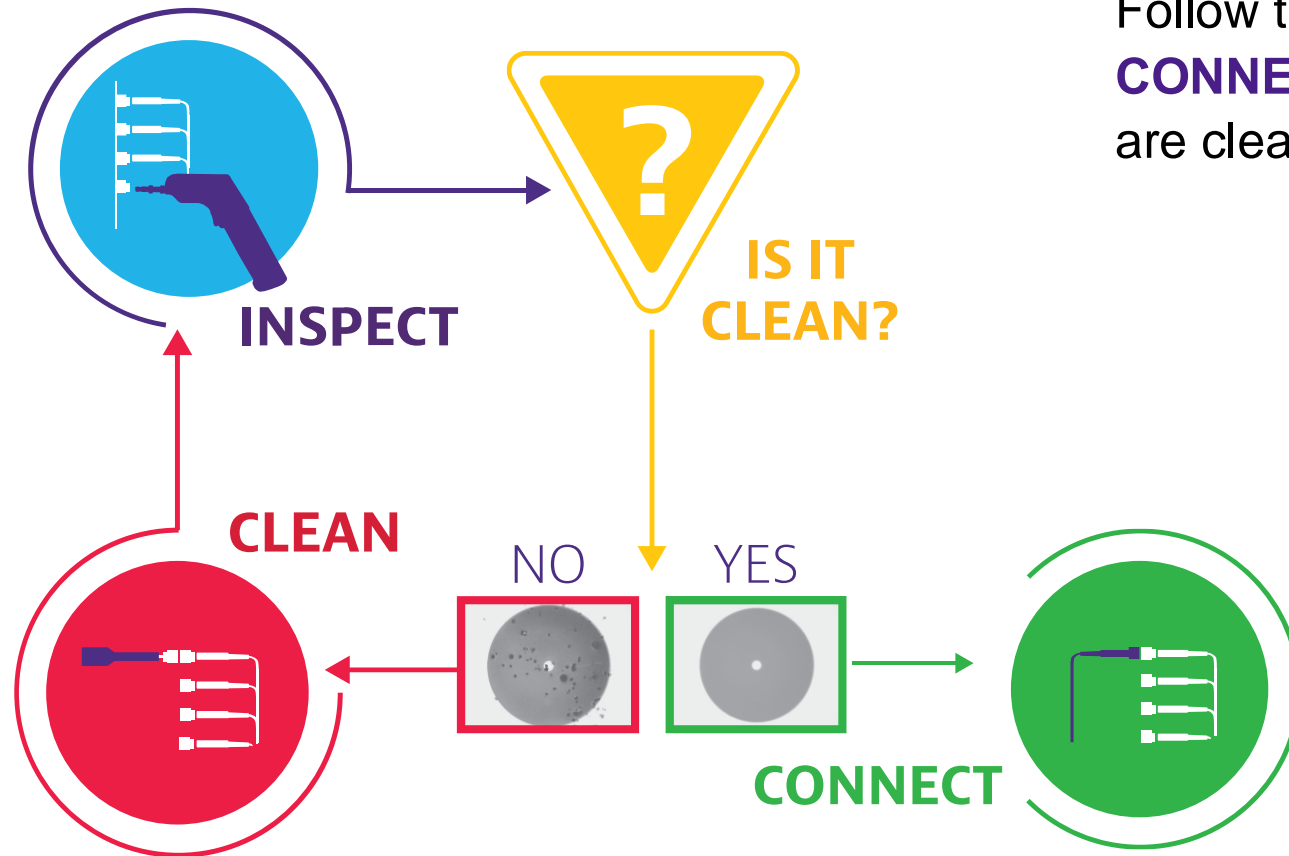
As a result, **CONTAMINATION** is the **#1** source of troubleshooting in optical networks.



A single particle mated into the core of a fiber can cause significant **back reflection**, **insertion loss** and even **equipment damage**.

Inspect *Before* You Connectsm

Extremely Important!

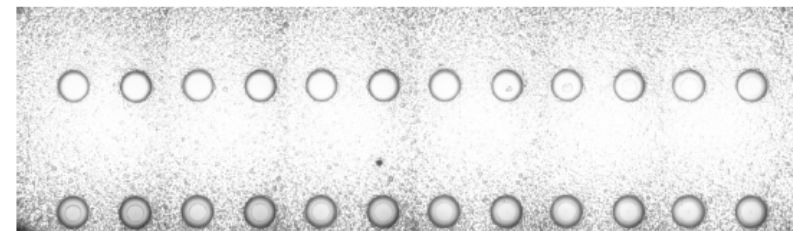


Follow this simple “**INSPECT BEFORE YOU CONNECT**” process to ensure fiber end faces are clean prior to mating connectors



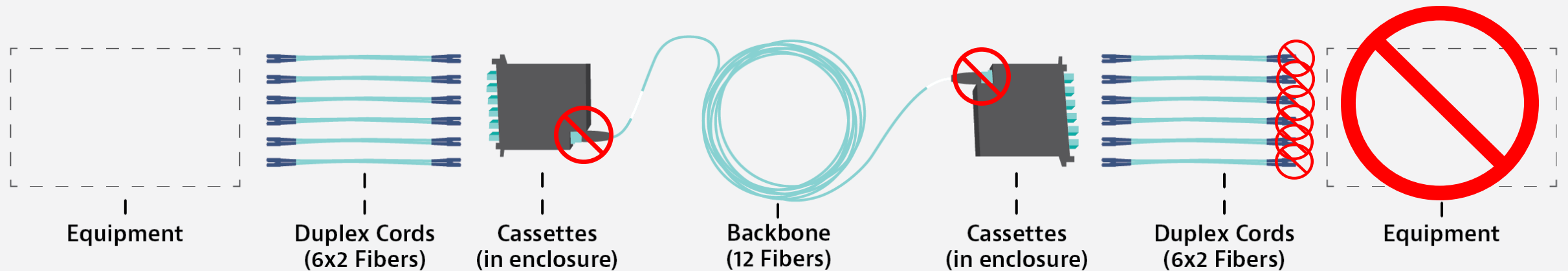
Test Info		
Fiber Type	Ribbon	
Profile Name	Ribbon, SM APC (EC-61300-3-35 Ed. 2.0)	
Connector Type	MPO 12x2	FAIL ❌
Optical Setting	FCPT-MMCA-C	
Analysis Profile Criteria		
Find scratches	True	
Cladding Diameter (µm)	125	Core Diameter (µm) 9
Zone	Defects	Scratches
Zone A (0 - 25)	Fail if more than 0 defects	Fail if more than 4 scratches Fail if any width is more than 3 µm
Zone B (25 - 115)	Fail if any diameter is more than 5 µm Fail if more than 5 defects Exclude if diameter is less than 2 µm	

1	2	3	4	5	6	7	8	9	10	11	12
✓	✓	✓	✓	✓	✓	✓	✗	✗	✗	✗	✗
13	14	15	16	17	18	19	20	21	22	23	24
✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗



The Exponential Impact of Contamination (Data Centers)

If **CONTAMINATION** is present on a multifiber connector, the impact can be exponential and much more problematic.



Inspect Both Connectors in Pair

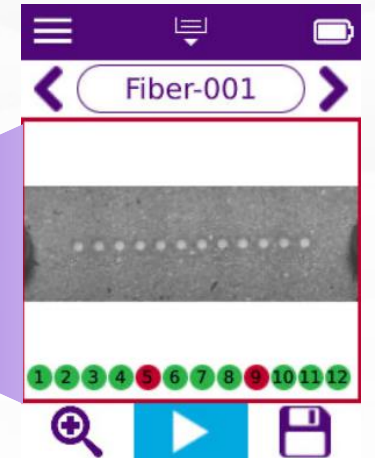
Inspecting **BOTH** sides of the connection is the **ONLY WAY** to ensure that it will be free of contamination and defects



Patch Cord (“Male”) Inspection



Bulkhead / Port (“Female”) Inspection



- ▶ Patch cords are easy to access, and view compared to the fiber inside the bulkhead (which is frequently overlooked)
- ▶ The bulkhead side may only be half of the connection, but it is far more likely to be dirty and problematic

Cleaning Best Practices

- ▶ Many tools exist to clean fiber
- ▶ Many companies have their own “best practices”
- ▶ Dry clean first. If that does not clean, then try wet cleaning
- ▶ **Always finish with dry cleaning**





Tier 1 or « Basic » Fiber Certification

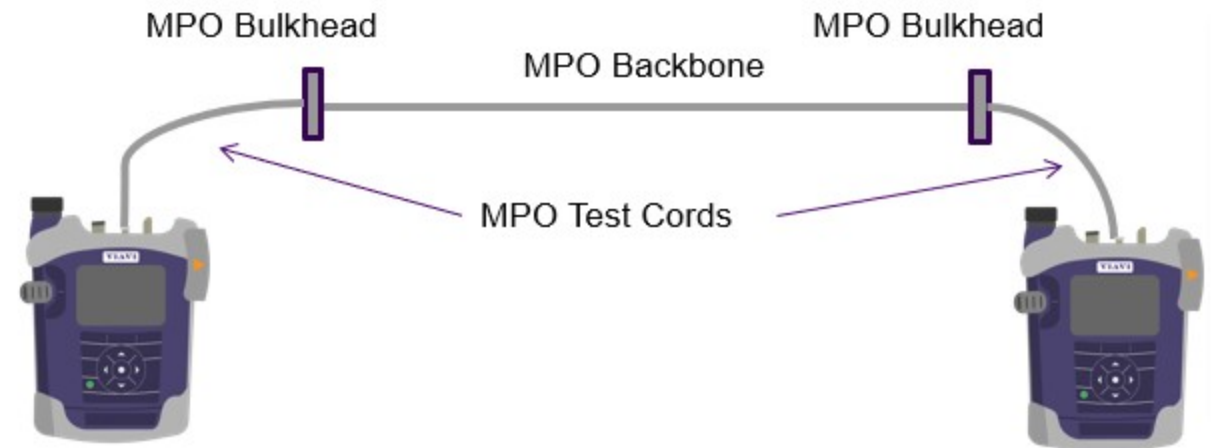
What is Tier 1 Testing

- Testing installed optical fiber cabling for attenuation with an Optical Loss Test Set (OLTS) > insertion loss
- Verify cable length, polarity and continuity
- Tier-2 or « Advanced » testing include Tier 1 tests plus the addition of the characterization by an Optical Time Domain Reflectometer (OTDR): uniformity of cable attenuation, splices and connector insertion loss, connector reflectance

Optical Loss Measurement

As light traverses a fiber, it decreases in power level. The decrease in power level, also called optical loss, is expressed in Decibels (dB).

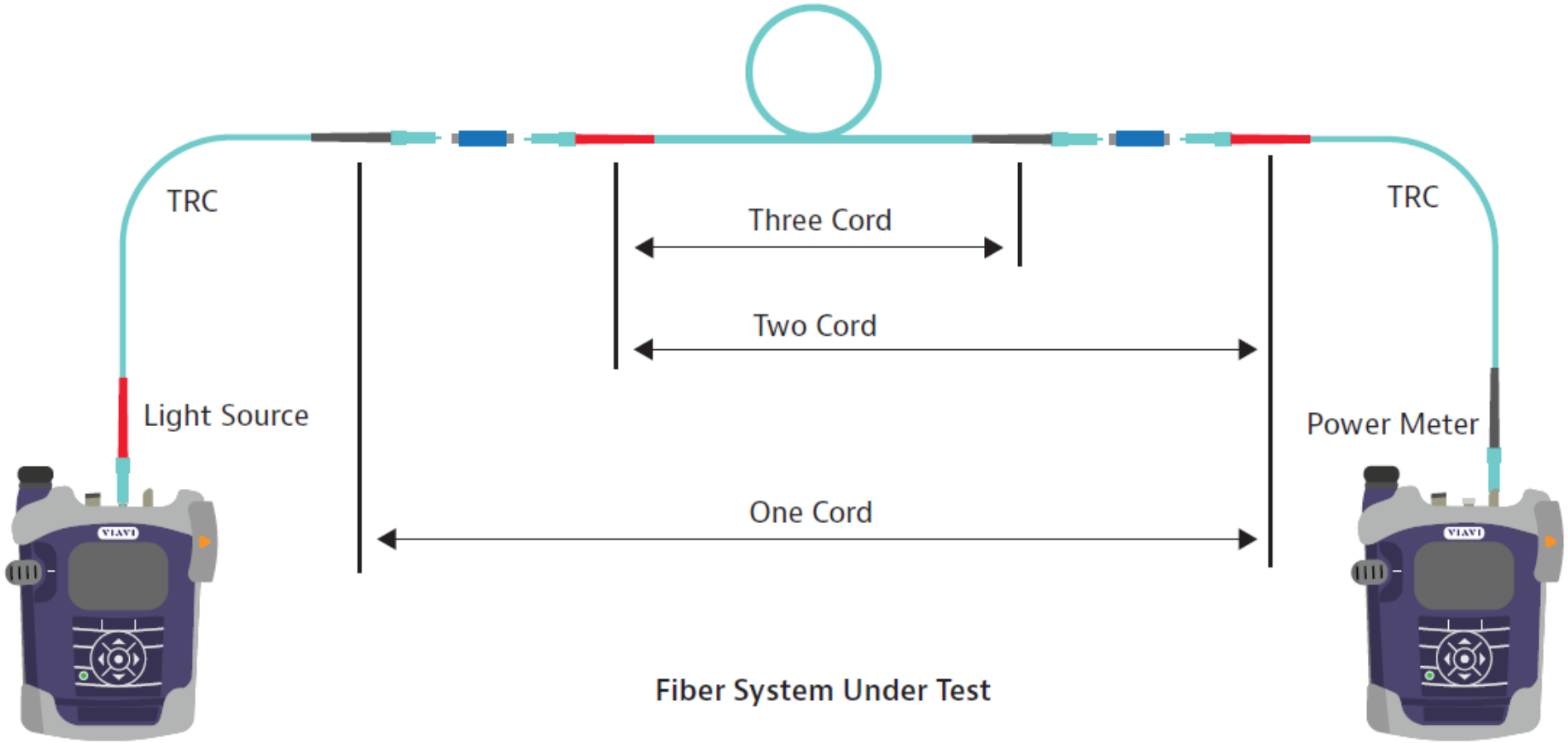
The most accurate way for fiber testers to measure the overall optical loss in a fiber is to inject a known level of light in one end and measure the level of light at the other end, using an optical loss test set (OLTS). The difference between source and receive power levels is the loss. Since the optical light source and power meter are connected to opposite ends of the link, access to both ends of the fiber is required for this method



Reference Methods

Ensuring we measure what we need to

See special cases >
adapter cord method

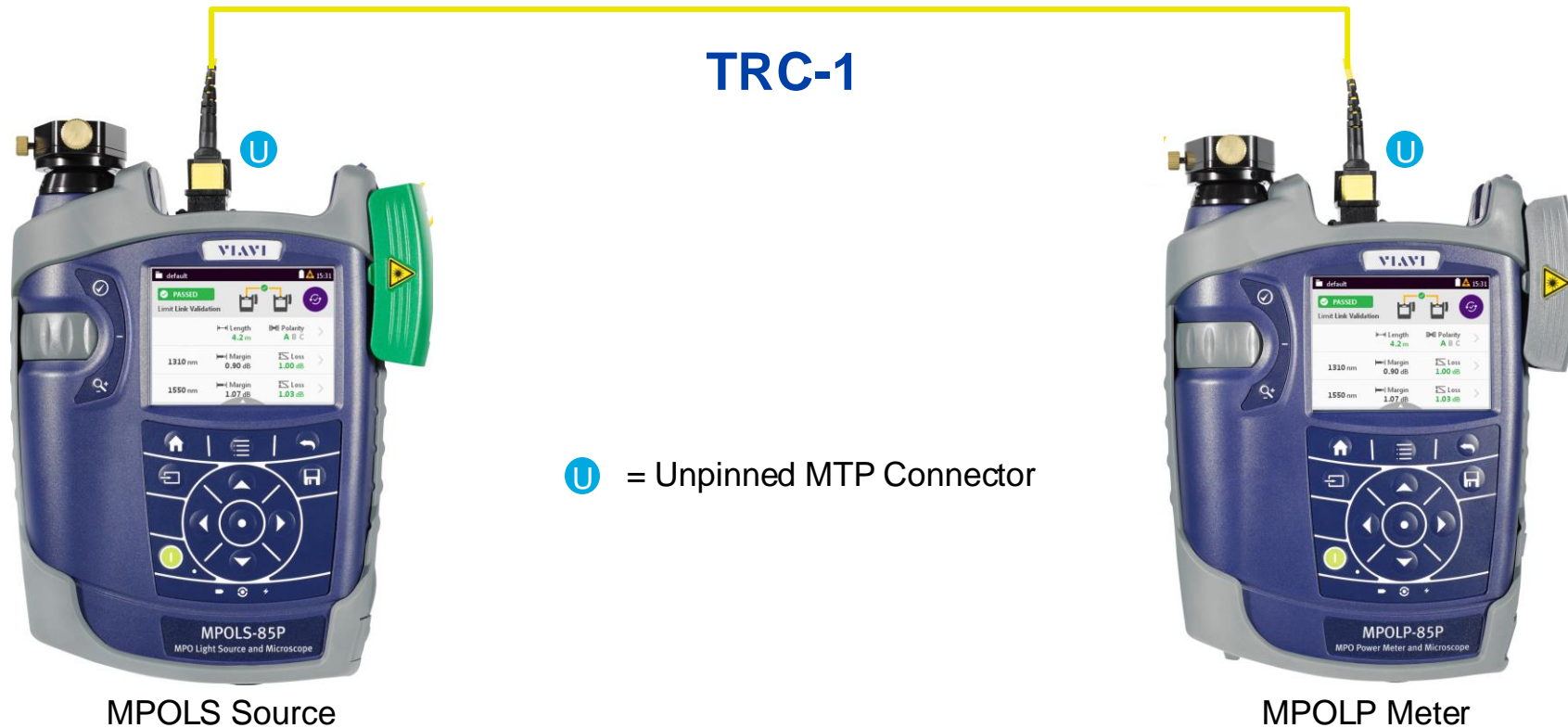
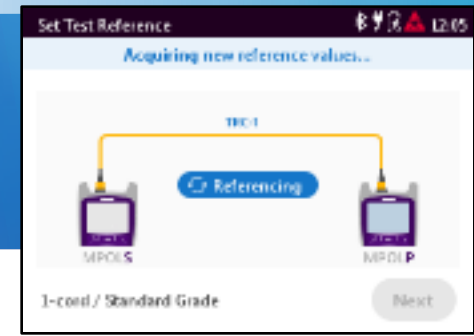


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1-Cord Reference (Reference Test Method)

IMPORTANT: *Inspect and, if necessary, clean all TRCs*

Connect the MPOLP to the MPOLS using an UNPINNED-to-UNPINNED MTP Pro connectorized test reference cord (TRC-1) as shown below



You are now ready to begin testing!



Connect to fiber
to be tested

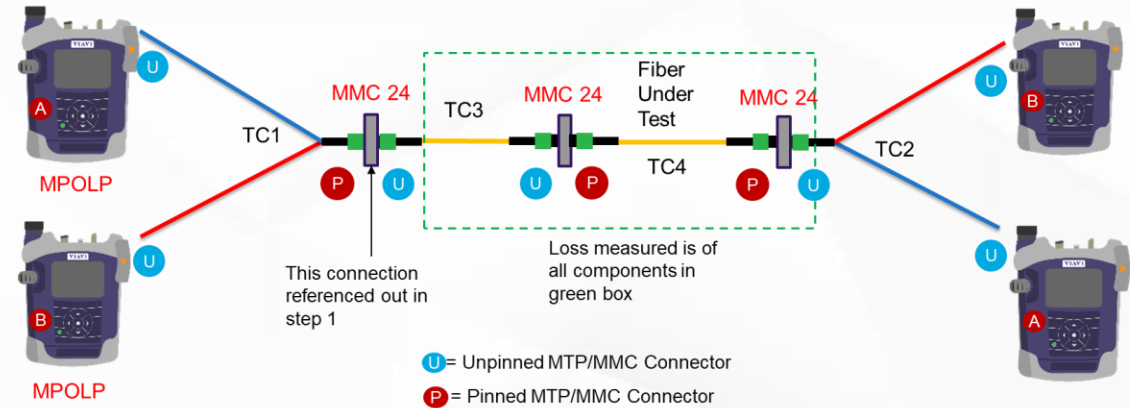
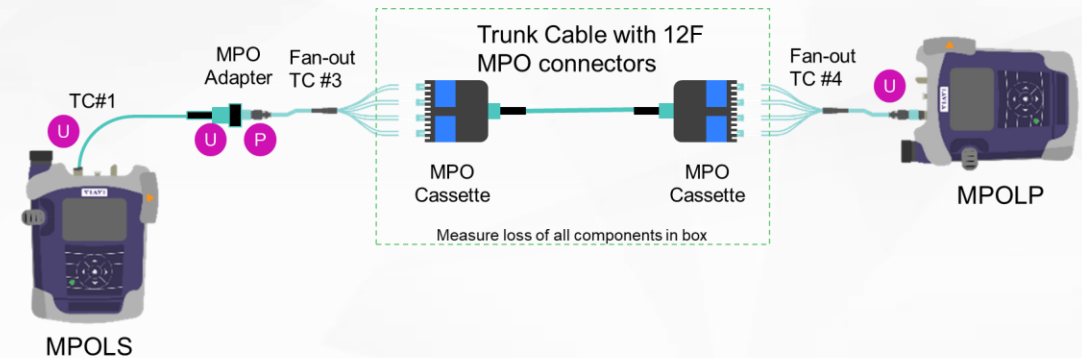


- P** = Pinned MTP connector
- U** = Unpinned MTP connector

Special Cases

Adapter-Cord Method

- Different connectors at either end
 - e.g. LC to SC
- Connectors that don't match receive port of tester
 - e.g. new very small form factor (VSFF) connectivity with different fiber count
- MPO
 - Pinned vs. un-pinned > use of gender neutral cords or adapter cords

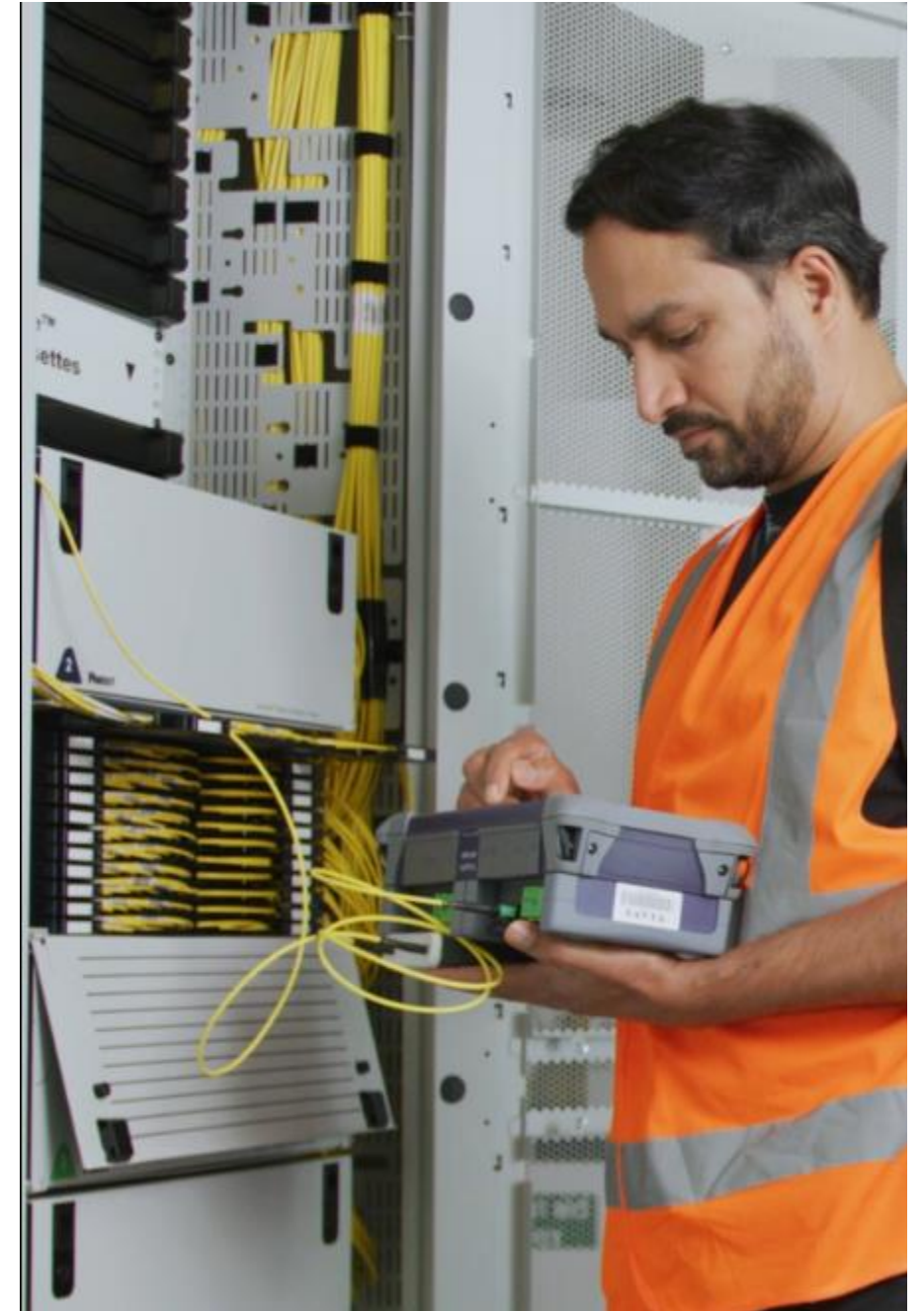




Tier 2 Fiber Testing & Advanced OTDR

Introduction to the OTDR

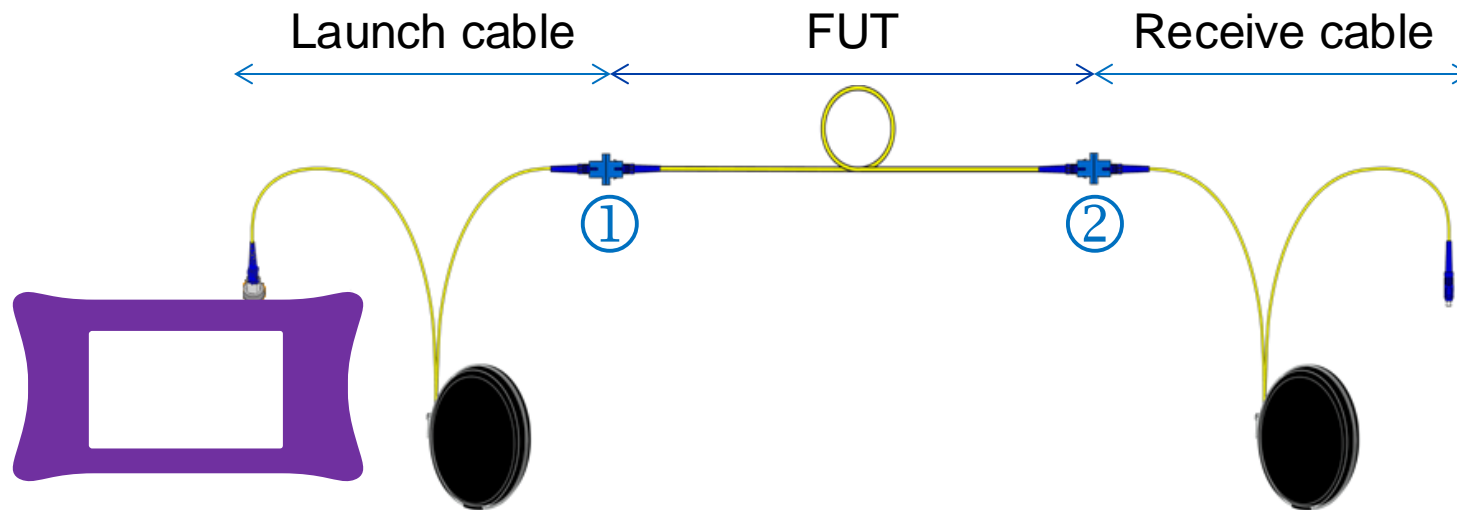
- Tier-1 (Basic) Certification cannot ensure individual event (splices and connection) losses are within spec OR the cable attenuation is uniform
- Tier-2 (Advanced) Certification adds the characterization of these events to the Tier-1 certification test, using an OTDR
- An OTDR is also the ideal fiber troubleshooting tool to quickly find the cause AND location of excess loss (incl. breaks) and reflectance



OTDR DCI Requirements

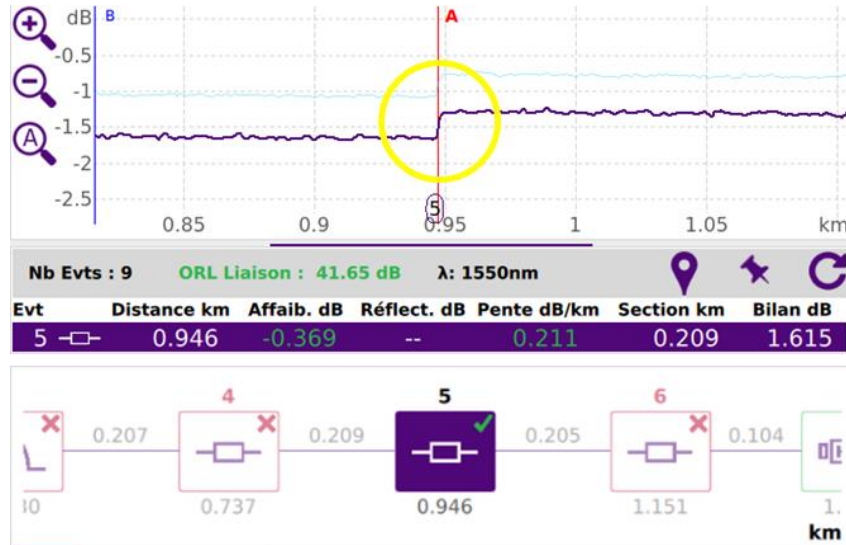
What is New?

- Hyperscalers provide a Division 27 document that outlines the guidelines for fiber testing in communication systems. This document is crucial for all technicians who test fiber in data centers during construction, as it contains the latest standards and procedures that must be followed. Cables that run between buildings, contain splices, or are over 1km, as well as cables that have no terminations (raw fiber) shall be tested with an OTDR.



OTDR Bi-Directional Testing

A → B direction:
Apparent gain (False Positive)



B → A direction:
Excessive loss (False Negative)



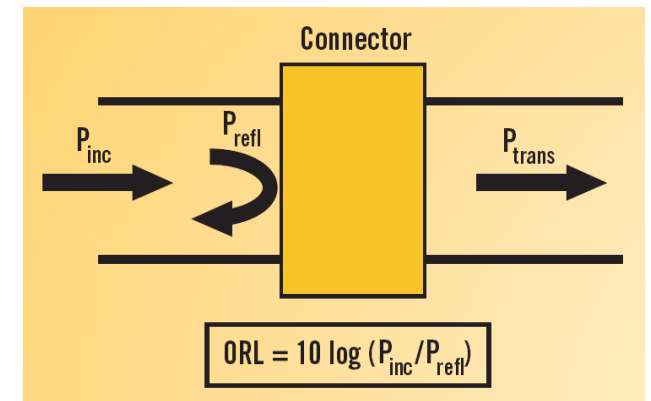
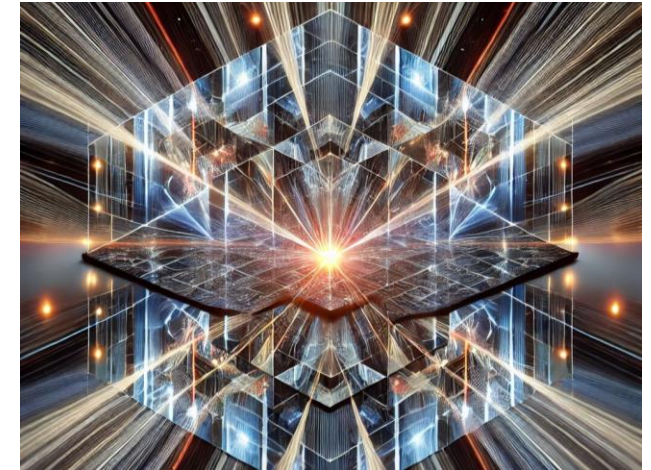
The “TRUE” splice loss is the average:

$$\frac{(Event\ loss\ A \rightarrow B + Event\ loss\ B \rightarrow A)}{2}$$

In this example @1550 nm, the TRUE loss of event #5 is **0,049 dB** (which is a **PASS** ✓)

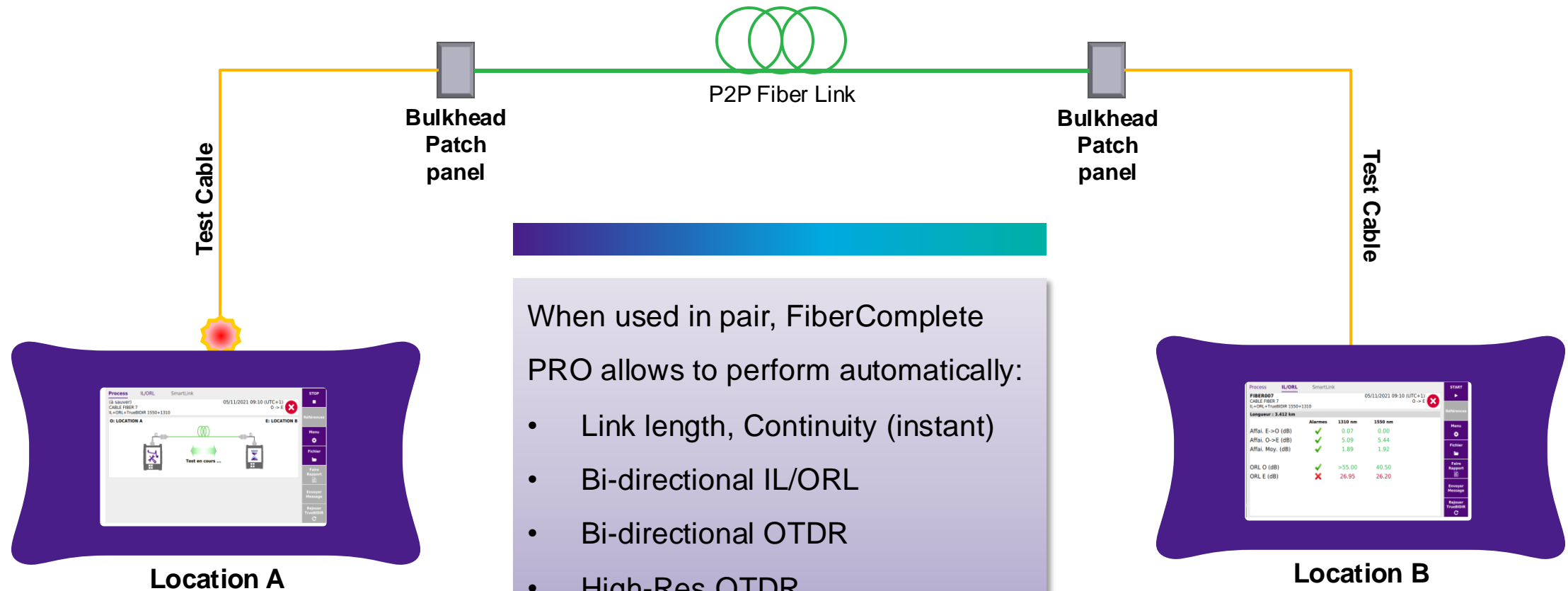
The importance of ORL and Reflectance

- ORL vs Reflectance
 - ORL: total amount of transmitted light reflected back to the source. ORL is measured in dB and is a positive value
 - Reflectance: amount of reflected light at a discrete location/event, ex connector. Reflectance is measured in dB and is a negative value
- Impact of ORL and Reflectance
 - Increase transmitter noise > increase BER
 - Increase light source interferences > changes central wavelength and output power
 - High incidence of transmitter damage
 - Increase in multipath interference (MPI)

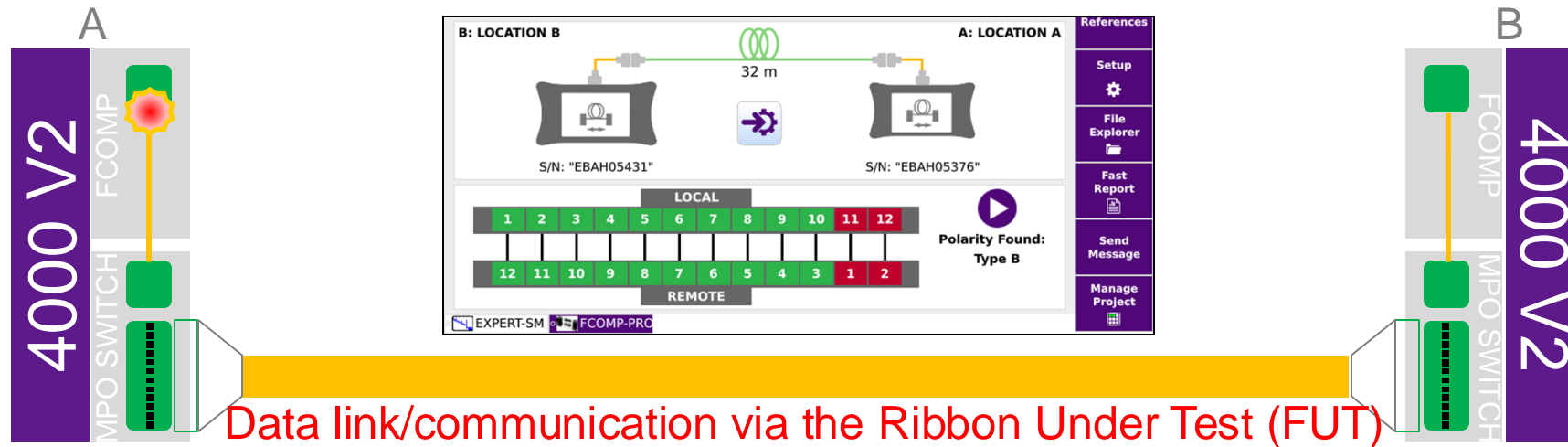


FiberComplete PRO Automated Bi-Directional Measurement

Job done right in ONE connection, ONE button press



Native MPO Network Testing – IL/ORL/OTDR



- A single MPO test port / single connection for OTDR
- Polarity check and continuity validation
- Sequence through all the tests and all the fibers (up to 12) automatically
- Clear track and record of the test status, results and files

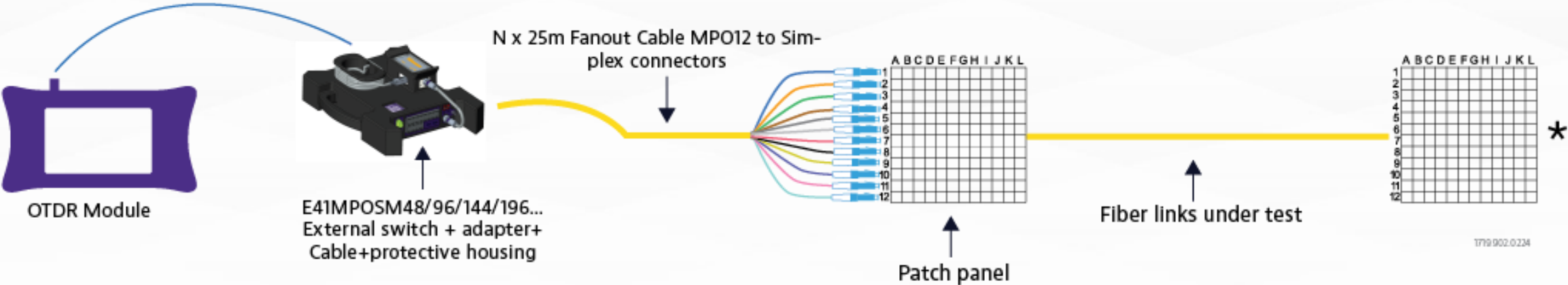


High fiber count cable certification- Data center

Streamlining the test workflow in Construction with automatic bulk sequence

Conducting automatic tests sequence on high fiber count cables

- Unidirectional OTDR, Bidirectional. OTDR (with TrueBIDIR)* ; Bidirectional. IL/ORL**+OTDR

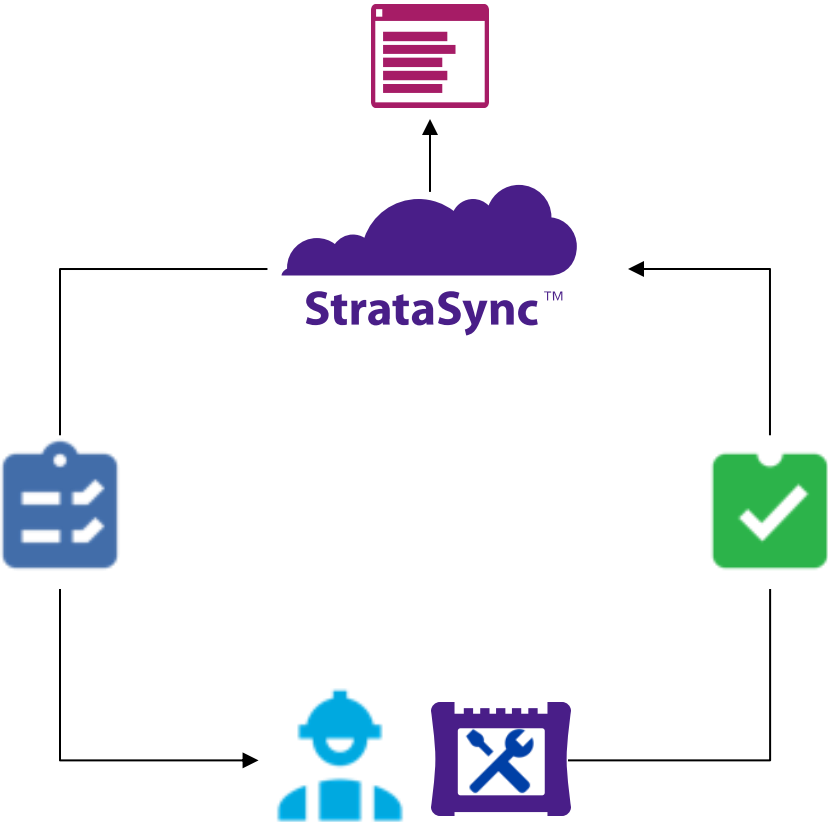


On-board MPO12 switch & now External high capacity switches accelerates the workflow, transform time in money: automatic switch sequence



Test Automation

Maximize Workforce and Workflow Efficiency



Ensure MOPs, consistency and error-free setup – Push a universal plan by job type to tech instrument

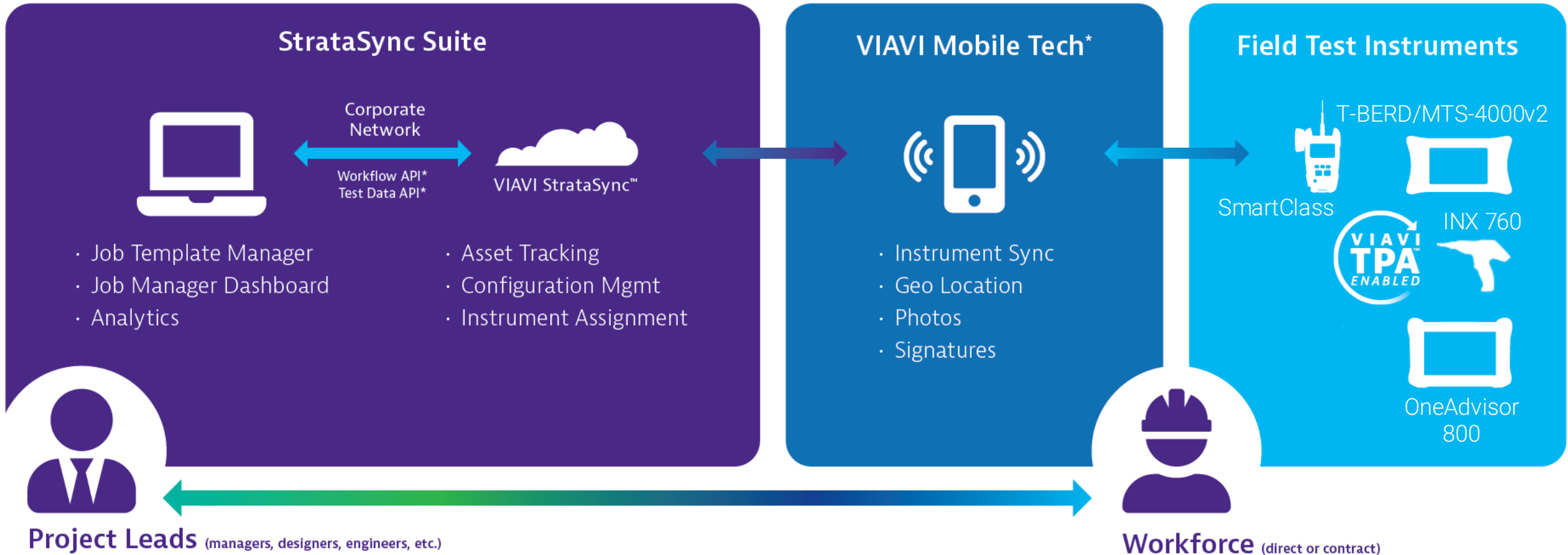


Detect failure before commissioning/handover – get real-time visibility on the measurement progress and results



Be in control and reduce management costs – keep a track of instrument status and job tickets and, oversee assignments

Test Process Automation



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Summary

- Different network segments mean different measurement requirements
- Although testing standards exist, requirements can vary from one data center operator to another
- Best practices
 1. IBYC
 2. Tier-1: Ensure proper referencing process is followed per connector type being tested
 3. Advanced Tier-2/OTDR:
 - ▶ Use of launch/receive cables
 - ▶ All-in-one loss, ORL and OTDR to gain efficiency, remove operational errors, reduce cost of consumables
 - ▶ Scale for ultra high fiber count cables and multi-fiber connector-based links with MPO switch
- Embrace TPA to:
 - ▶ Streamline fiber acceptance jobs management
 - ▶ Speed up and automate the E2E testing process
 - ▶ Simplify administrative work and test data management

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Questions?

